

DESCRIÇÃO	UNID	GLG 1265
CURSOS		
X-axis	mm	1200
Y-axis	mm	650
Z-axis	mm	650
Spindle nose to table surface	mm	100-760
Spindle center to column surface	mm	700
X.Y.Z axis Ball screws dia	mm	40xpitch12
MESA		
Table size	mm	1200*650
Working Area	mm	1300*650
Tee Slots (CD x W x No.)	mm	CD 100x18x5
Max. Table Load	Kg	1200
ÁRVORE		
Spindle tapper		BT40 / CAT40 (opt: BT 50)
Spindle speed-standard access	rpm	-
Belt drive	rpm	BT40 8,000/10,000 BT50 8,000
Driect Drive	rpm	BT50 10,000/12,000 opt. BT40 10,000/12,000/15,000
Built-in Drive	rpm	opt. BT40 16,000/20,000/24,000 30,000-Built-in BT50 10,000/12,000
AVANÇOS		
Cutting feedrate	mm/min	1-10,000 Depending on the controller
3-axes slideways		Linear Ball Slide opt. Linear Roll Slide
Rapid transverse rates(X,Y,Z)	m/min	30,000/23,000/24,000
A.T.C		
Capacity-standard access	pcs	16(Aarmless) opt. 24(Armless)
Capacity-optional access	pcs	32/40(Chain type) 24/30(Disc Type)
Tool selection		Bi-directional & min. path
Max. tool diameter x length	mm	Armless:89*250 Arm type:80*250
Max. tool weight	Kg	6 (13.2)

Air power required		6 kg/cm ²
Tool shank		BT40 / ISO40 or CAT40 (opt)
Motor		
Spindle drive motor	kw(HP)	Std:7.5kw(10HP) opt. 11kw(15HP)
Linear Ball Slide		
X,Y,Z axis		35*2sets/30*4sets/45*2sets
Carriage guide block-per axis		6 / 8 / 6
Coolant pump	HP	1/2
Power supply		20KVA
Net wight	Kg	7,100

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