

DESCRIÇÃO	UNID	FUL-660
Swing over bed	mm	510
Center height	mm	254
Swing over cross slide	mm	295
Distance between centers	mm	840
		1340
		1890
Width of bed	mm	330
HEADSTOCK		
Spindle speeds	rpm	30~2000 rom
Spindle nose		D1-8
Spindle bore	mm	85 (opt.)105
Taper in spindle		MT 7#
SADDLE		
Longitudinal travel Z axis	mm	800
		1300)
		1850
Cross slide travel X axis	mm	380
TAILSTOCK		
Quill diameter	mm	75
Travel	mm	160
Taper		MT 5#
MOTOR		
Spindle motor	kw(HP)	11 (15)
Ballscrews for X & Z axis		X:25mm * pitch 5
		Z:40mm * pitch 10
Drivers (X,Z axis)		DC servo
		AC servo(opt.)
Coolant pump motor	HP(W)	1/8 (90)
X, EIXO Z) DRIVE		
Motor torque	KW	1 KW
Rapid traverse	M/min	X:6 / Z:8
Machine net weight		510*800: 2800KG
		510*1300: 3100KG
		510*1850: 3500KG